



INSPECTION & TESTING ENGINEERS

F-22&23, Site-C, Surajpur Industrial Area, UPSIDC, Greater Noida, Gautam Budh Nagar-201306 (U.P.) INDIA
Mobile : +91 9810059715, +91 9891174696, Phone : +91 120 4310675
E-mail : ite.noida@hotmail.com, Website: http://www.itenoida.com, http://www.inspectionandtestingengineers.com

WELDER QUALIFICATION RECORD



Name of Welder Mr. Rakesh WQR ID No. SIBPL/GMAW/WQR/3G/02
WPS No. SIBPL/GMAW/WPS/25/3G/01, Dated:08/12/2025 Rev. No. 00

VARIABLES	VALUES USED IN QUALIFICATION	QUALIFICATION RANGE
Process(es)	GMAW	GMAW
Type of welding	Semi Automatic	Semi Automatic
Backing	NA	NA
Material Type		Plate
Base Material Specification	P No. 1	P No. 1
Base Metal Thickness (Butt)	25 mm	3 mm to Any
Pipe dia.	NA	24" dia. and above
Filler Metal		
Spec. No.	SFA 5.18	SFA 5.18
Class	ER 70S-6	ER 70S-6
F-No.	6	6
Filler Metal Product Form	Bare	Bare
Gas/Flux Type	CO2	CO2
Use of Backing Gas	NA	NA
Consumable Insert	NA	NA
Deposit Thickness	25 mm	Any
No. of layers deposited		3 Layers
Current Polarity	DCEP	DCEP
Groove Position	3G	1G, 1F, 3G, 3F
Weld Progression	Uphill	Forward, Uphill
Transfer Mode	Short Circuiting	Short Circuiting

VISUAL INSPECTION

Appearance	Satisfactory	Porosity	None	Undercut	None	Convexity	Acceptable
Witnessed/Inspected By	Mr. Ravish Kumar, ITE Noida			Date of Inspection	02/12/2025		

GUIDED BEND TEST*

Specimen No.	Type of Bend test	Remark	Specimen No.	Type of Bend test	Remark
SB1	Side Bend (180*4t)	Satisfactory	SB2	Side Bend (180*4t)	Satisfactory
-	-	-	-	-	-

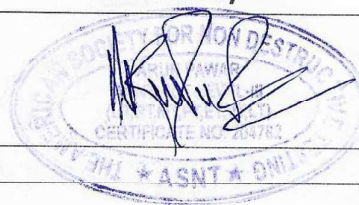
Test Report No.:- ULR-TC1388625000006735F Dt.:- 08/12/2025.

Welding Supervised by Mr. Anwar Company M/s Sam India Builtwell Pvt. Ltd.

Prepared by

Reviewed by

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WELDER QUALIFICATION RECORD



Name of Welder Mr. Ramjeet WQR ID No. SIBPL/GMAW/WQR/3G/01
WPS No. SIBPL/GMAW/WPS/25/3G/01, Dated:08/12/2025 Rev. No. 00

VARIABLES	VALUES USED IN QUALIFICATION	QUALIFICATION RANGE
Process(es)	GMAW	GMAW
Type of welding	Semi Automatic	Semi Automatic
Backing	NA	NA
Material Type		Plate
Base Material Specification	P No. 1	P No. 1
Base Metal Thickness (Butt)	25 mm	3 mm to Any
Pipe dia.	NA	24" dia. and above
Filler Metal		
Spec. No.	SFA 5.18	SFA 5.18
Class	ER 70S-6	ER 70S-6
F-No.	6	6
Filler Metal Product Form	Bare	Bare
Gas/Flux Type	CO2	CO2
Use of Backing Gas	NA	NA
Consumable Insert	NA	NA
Deposit Thickness	25 mm	Any
No. of layers deposited		3 Layers
Current Polarity	DCEP	DCEP
Groove Position	3G	1G, 1F, 3G, 3F
Weld Progression	Uphill	Forward, Uphill
Transfer Mode	Short Circuiting	Short Circuiting

VISUAL INSPECTION

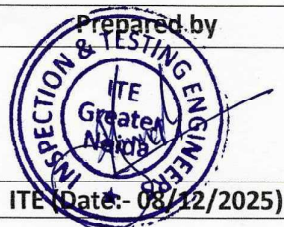
Appearance Satisfactory Porosity None Undercut None Convexity Acceptable
Witnessed/Inspected By Mr. Ravish Kumar, ITE Noida Date of Inspection 02/12/2025

GUIDED BEND TEST*

Specimen No.	Type of Bend test	Remark	Specimen No.	Type of Bend test	Remark
SB1	Side Bend (180*4t)	Satisfactory	SB3	Side Bend (180*4t)	Satisfactory
SB2	Side Bend (180*4t)	Satisfactory	SB4	Side Bend (180*4t)	Satisfactory

Test Report No.:- ULR-TC1388625000006734F Dt.:- 08/12/2025.

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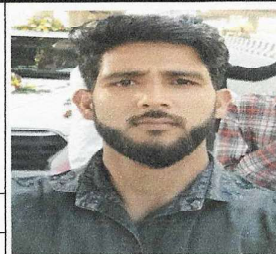
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WELDER QUALIFICATION RECORD



Name of Welder Mr. Taleem WQR ID No. SIBPL/GMAW/WQR/3G/03
WPS No. SIBPL/GMAW/WPS/25/3G/01, Dated:08/12/2025 Rev. No. 00

VARIABLES	VALUES USED IN QUALIFICATION	QUALIFICATION RANGE
Process(es)	GMAW	GMAW
Type of welding	Semi Automatic	Semi Automatic
Backing	NA	NA
Material Type		Plate
Base Material Specification	P No. 1	P No. 1
Base Metal Thickness (Butt)	25 mm	3 mm to Any
Pipe dia.	NA	24" dia. and above
Filler Metal		
Spec. No.	SFA 5.18	SFA 5.18
Class	ER 70S-6	ER 70S-6
F-No.	6	6
Filler Metal Product Form	Bare	Bare
Gas/Flux Type	CO2	CO2
Use of Backing Gas	NA	NA
Consumable Insert	NA	NA
Deposit Thickness	25 mm	Any
No. of layers deposited		3 Layers
Current Polarity	DCEP	DCEP
Groove Position	3G	1G, 1F, 3G, 3F
Weld Progression	Uphill	Forward, Uphill
Transfer Mode	Short Circuiting	Short Circuiting

VISUAL INSPECTION

Appearance Satisfactory Porosity None Undercut None Convexity Acceptable
Witnessed/Inspected By Mr. Ravish Kumar, ITE Noida Date of Inspection 02/12/2025

GUIDED BEND TEST*

Specimen No.	Type of Bend test	Remark	Specimen No.	Type of Bend test	Remark
SB1	Side Bend (180*4t)	Satisfactory	SB4	Side Bend (180*4t)	Satisfactory
-	-	-	-	-	-

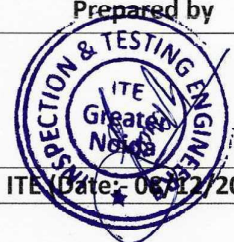
Test Report No.:- ULR-TC1388625000006736F Dt.:- 08/12/2025.

Welding Supervised by Mr. Anwar Company M/s Sam India Builtwell Pvt. Ltd.

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ITE (Date:- 08/12/2025)





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WELDER QUALIFICATION RECORD



Name of Welder Mr. Vedprakash WQR ID No. SIBPL/GMAW/WQR/3G/04
 WPS No. SIBPL/GMAW/WPS/25/3G/01, Dated:08/12/2025 Rev. No. 00

VARIABLES	VALUES USED IN QUALIFICATION	QUALIFICATION RANGE
Process(es)	GMAW	GMAW
Type of welding	Semi Automatic	Semi Automatic
Backing	NA	NA
Material Type		Plate
Base Material Specification	P No. 1	P No. 1
Base Metal Thickness (Butt)	25 mm	3 mm to Any
Pipe dia.	NA	24" dia. and above
Filler Metal		
Spec. No.	SFA 5.18	SFA 5.18
Class	ER 70S-6	ER 70S-6
F-No.	6	6
Filler Metal Product Form	Bare	Bare
Gas/Flux Type	CO2	CO2
Use of Backing Gas	NA	NA
Consumable Insert	NA	NA
Deposit Thickness	25 mm	Any
No. of layers deposited		3 Layers
Current Polarity	DCEP	DCEP
Groove Position	3G	1G, 1F, 3G, 3F
Weld Progression	Uphill	Forward, Uphill
Transfer Mode	Short Circuiting	Short Circuiting

VISUAL INSPECTION

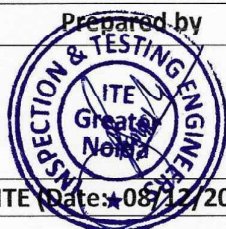
Appearance	Satisfactory	Porosity	None	Undercut	None	Convexity	Acceptable
Witnessed/Inspected By	Mr. Ravish Kumar, ITE Noida			Date of Inspection	02/12/2025		

GUIDED BEND TEST*

Specimen No.	Type of Bend test	Remark	Specimen No.	Type of Bend test	Remark
SB1	Side Bend (180*4t)	Satisfactory	SB2	Side Bend (180*4t)	Satisfactory
-	-	-	-	-	-

Test Report No.:- ULR-TC1388625000006737F Dt.:- 08/12/2025.

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WELDER QUALIFICATION RECORD



Name of Welder Mr. Wahid WQR ID No. SIBPL/GMAW/WQR/3G/05
 WPS No. SIBPL/GMAW/WPS/25/3G/01, Dated:08/12/2025 Rev. No. 00

VARIABLES	VALUES USED IN QUALIFICATION	QUALIFICATION RANGE
Process(es)	GMAW	GMAW
Type of welding	Semi Automatic	Semi Automatic
Backing	With	With
Material Type		Plate
Base Material Specification	P No. 1	P No. 1
Base Metal Thickness (Butt)	25 mm	3 mm to Any
Pipe dia.	NA	24" dia. and above
Filler Metal		
Spec. No.	SFA 5.18	SFA 5.18
Class	ER 70S-6	ER 70S-6
F-No.	6	6
Filler Metal Product Form	Bare	Bare
Gas/Flux Type	CO2	CO2
Use of Backing Gas	NA	NA
Consumable Insert	NA	NA
Deposit Thickness	25 mm	Any
No. of layers deposited		3 Layers
Current Polarity	DCEP	DCEP
Groove Position	3G	1G, 1F, 3G, 3F
Weld Progression	Uphill	Forward, Uphill
Transfer Mode	Short Circuiting	Short Circuiting

VISUAL INSPECTION

Appearance	Satisfactory	Porosity	None	Undercut	None	Convexity	Acceptable
Witnessed/Inspected By	Mr. Ravish Kumar, ITE Noida			Date of Inspection	02/12/2025		

GUIDED BEND TEST*

Specimen No.	Type of Bend test	Remark	Specimen No.	Type of Bend test	Remark
SB1	Side Bend (180*4t)	Satisfactory	SB2	Side Bend (180*4t)	Satisfactory
-	-	-	-	-	-

Test Report No.:- ULR-TC1388625000006738F Dt.:- 08/12/2025.

Welding Supervised by	Mr. Anwar	Company	M/s Sam India Builtwell Pvt. Ltd.
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